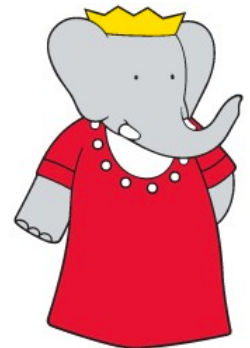


# CELESTE

## Collisions of Electrons and Somethung Else

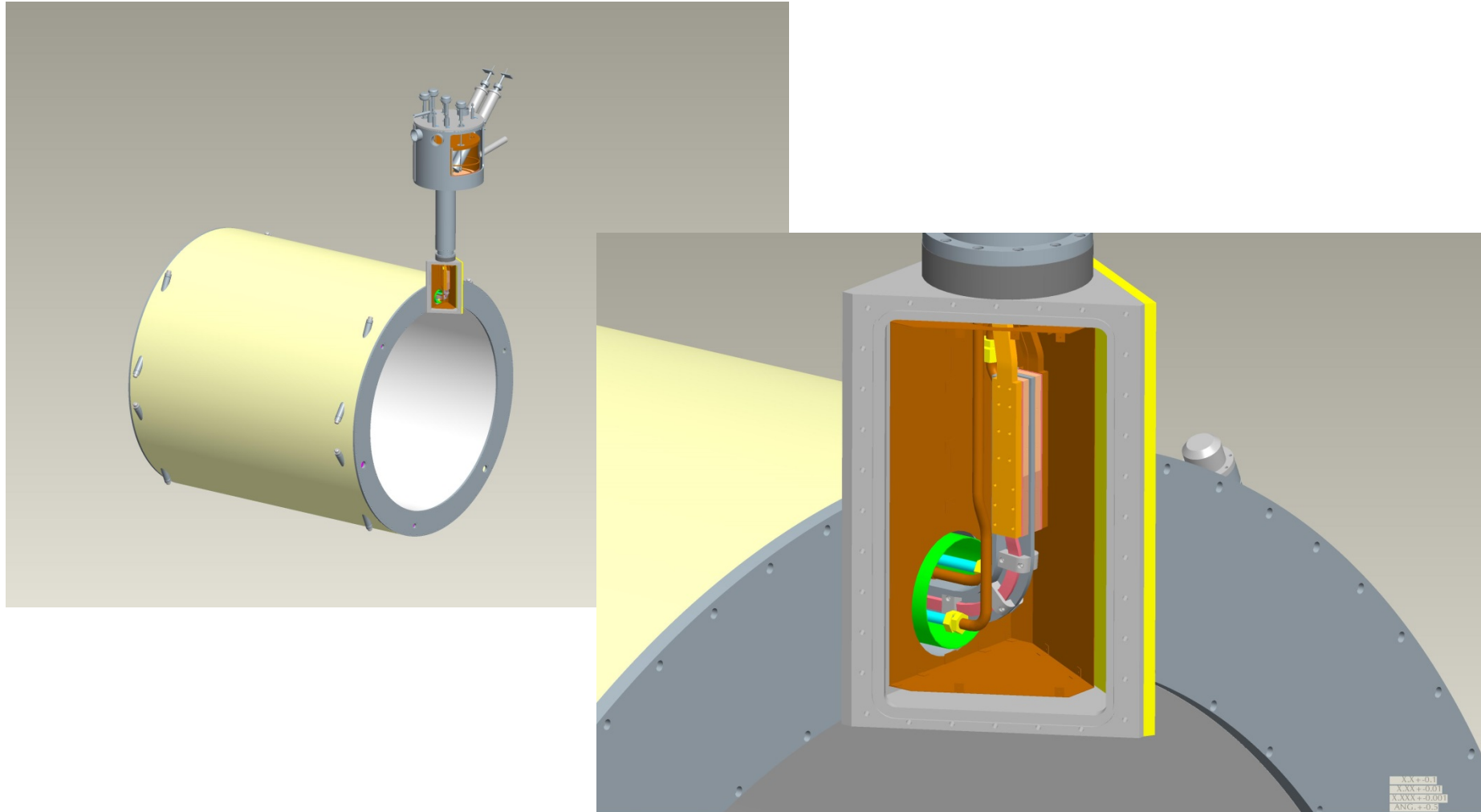
John Haggerty  
*Brookhaven National Laboratory*



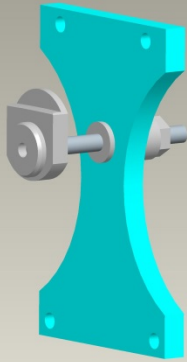
## Magnet status

- Clamps for valve box, thermal shield fabricated and delivered by Superconducting Magnet Division
- Valve box crated, and solenoid ready to ship
- Other equipment crated
- Ship date expected to be October 20 or 27

# Existing Valve Box Installation

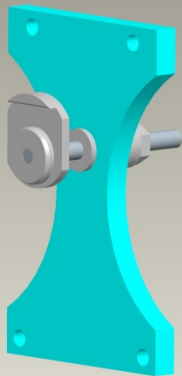


# Heat Shield Shipping Restraints



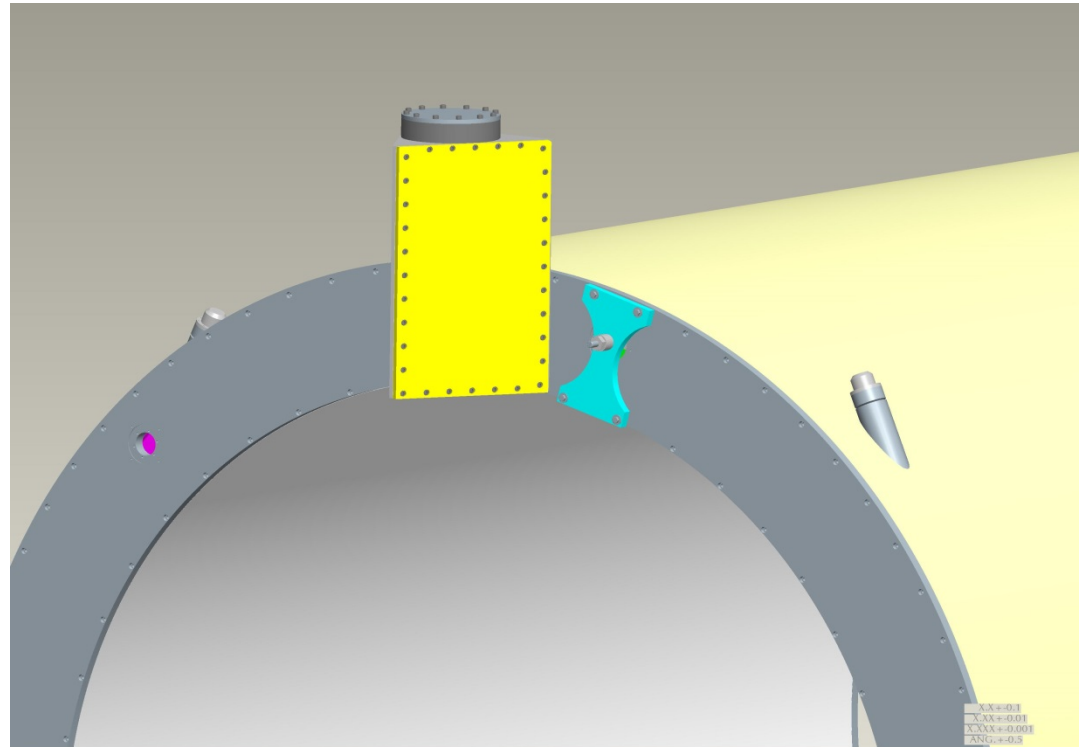
Lead End Restraint

XXX=0.1  
XXX=0.01  
XXX=0.001  
ANG=0.3



Non-Lead End Restraint

XXX=0.1  
XXX=0.01  
XXX=0.001  
ANG=0.3



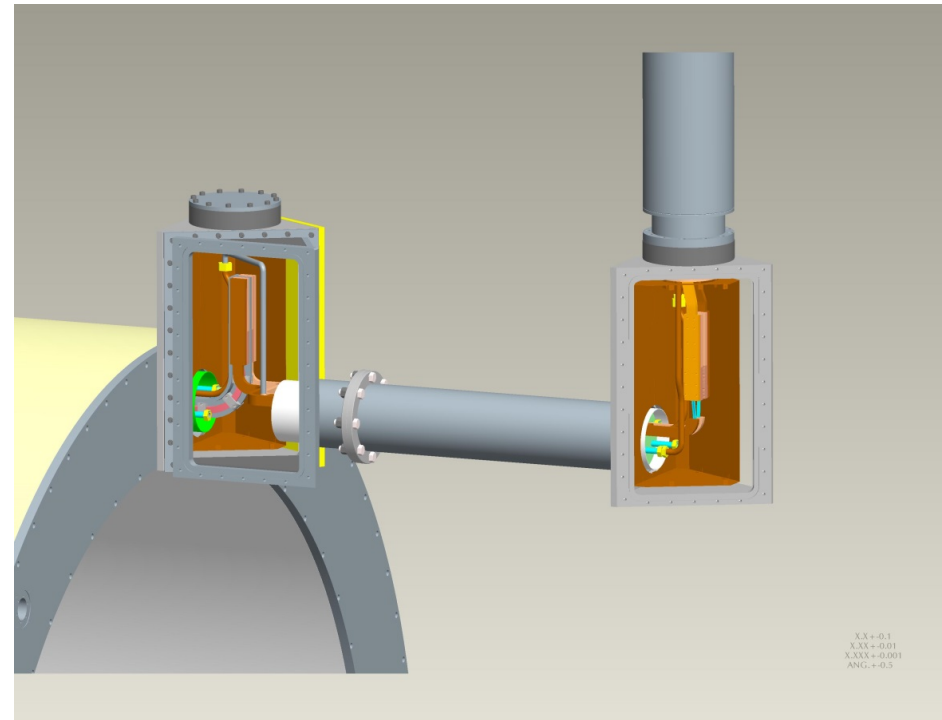
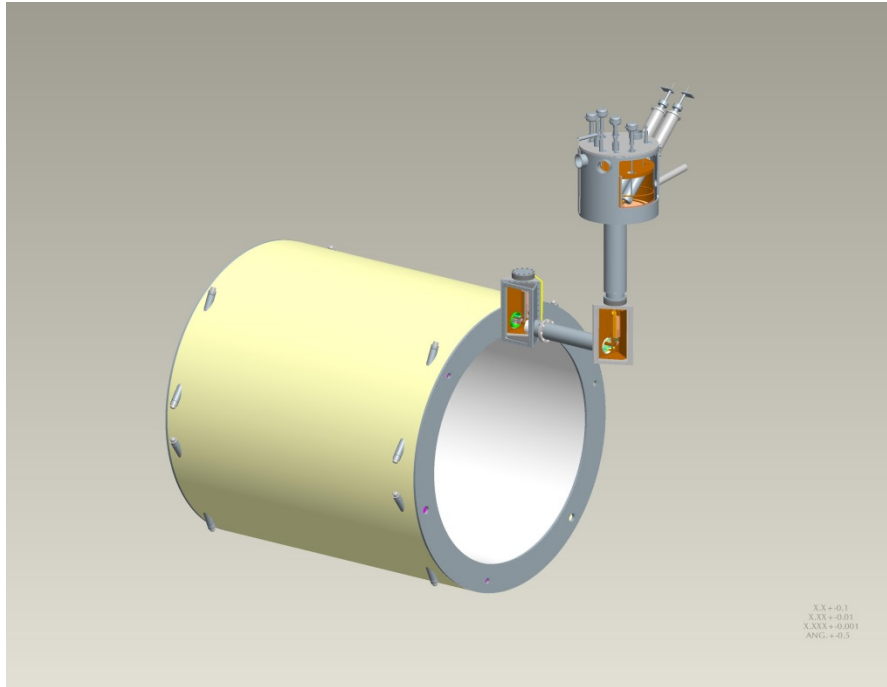
Typical Restraint Installation

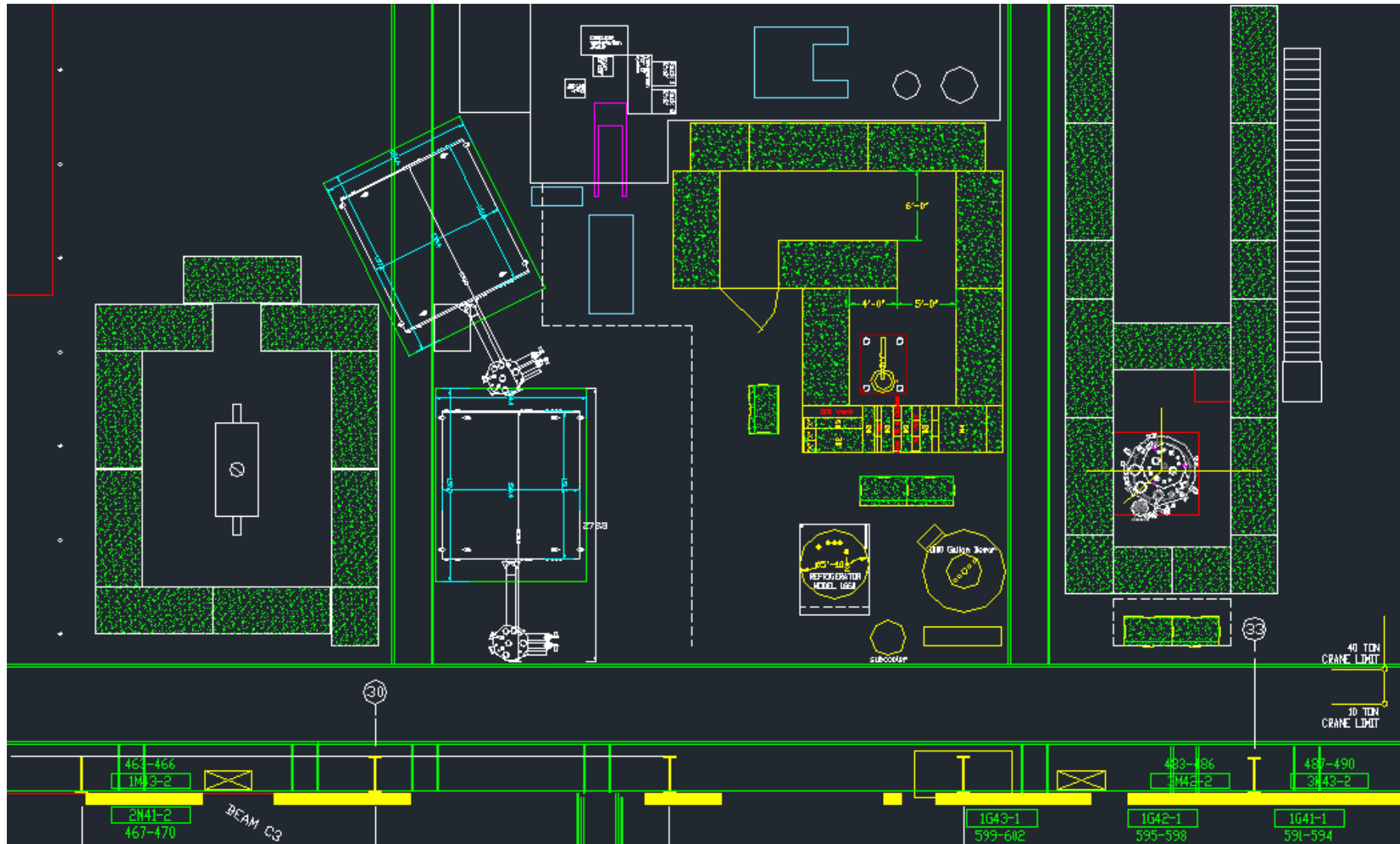
XXX=0.1  
XXX=0.01  
XXX=0.001  
ANG=0.3

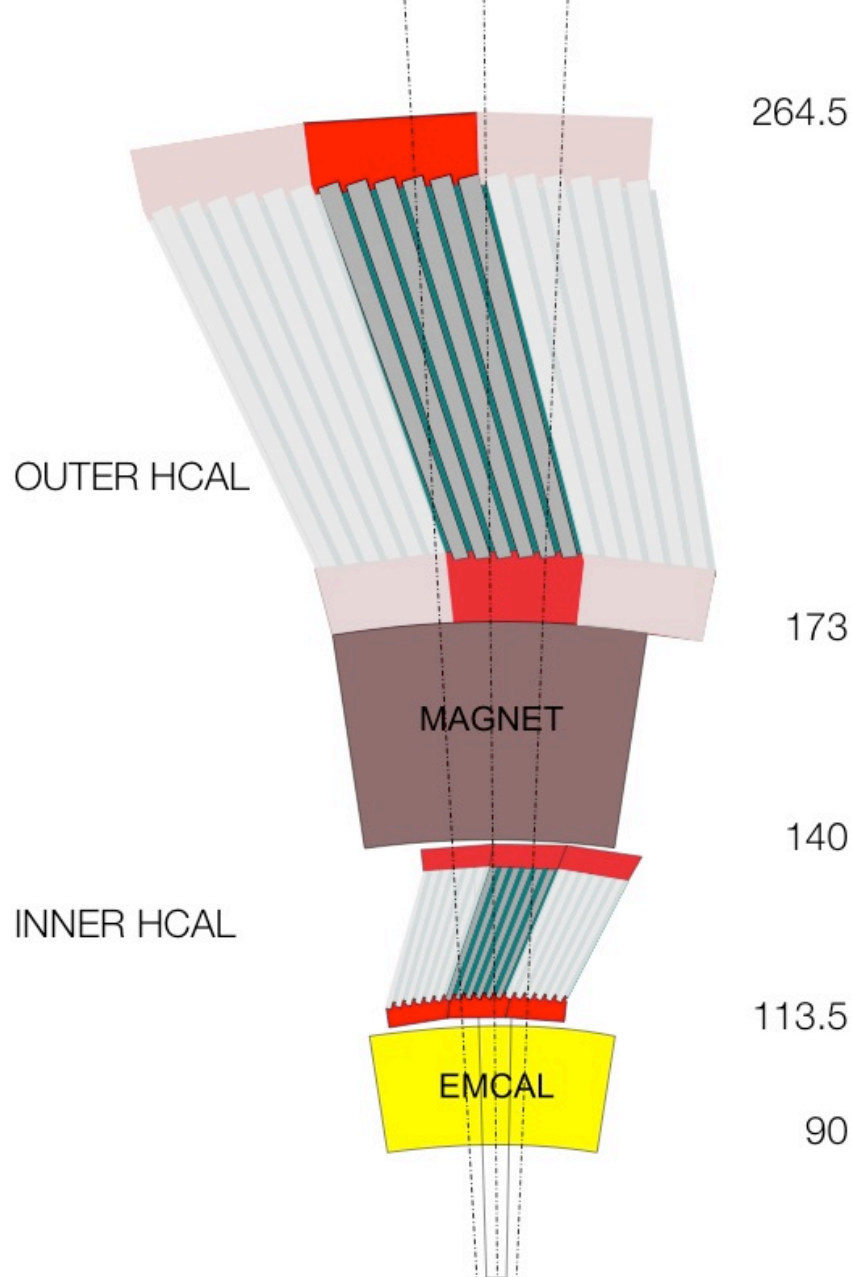


Valve box crated and restrained

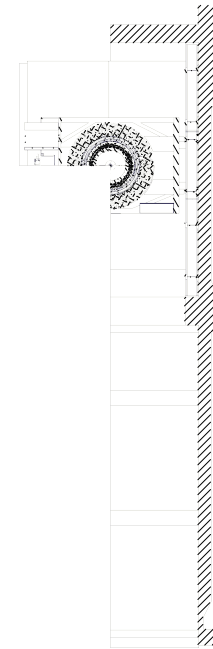
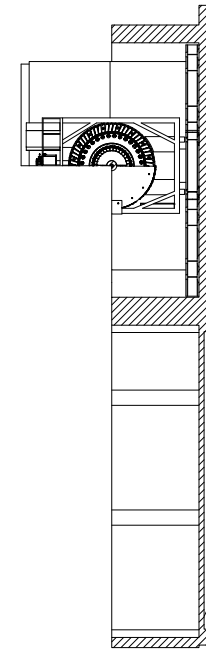
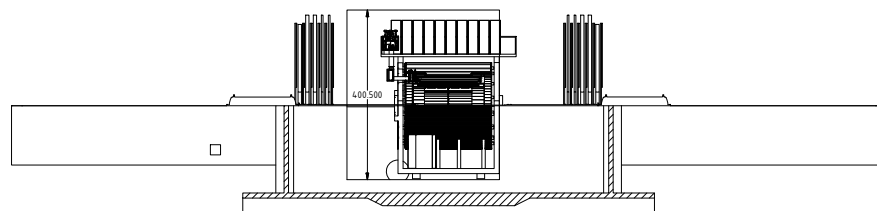
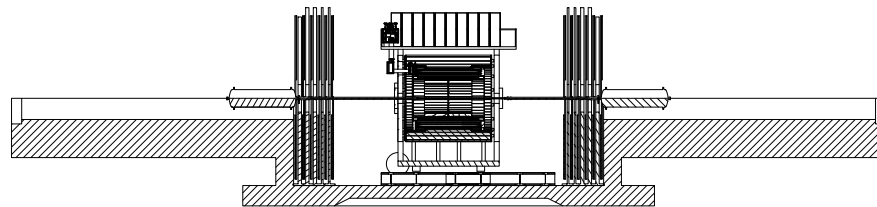
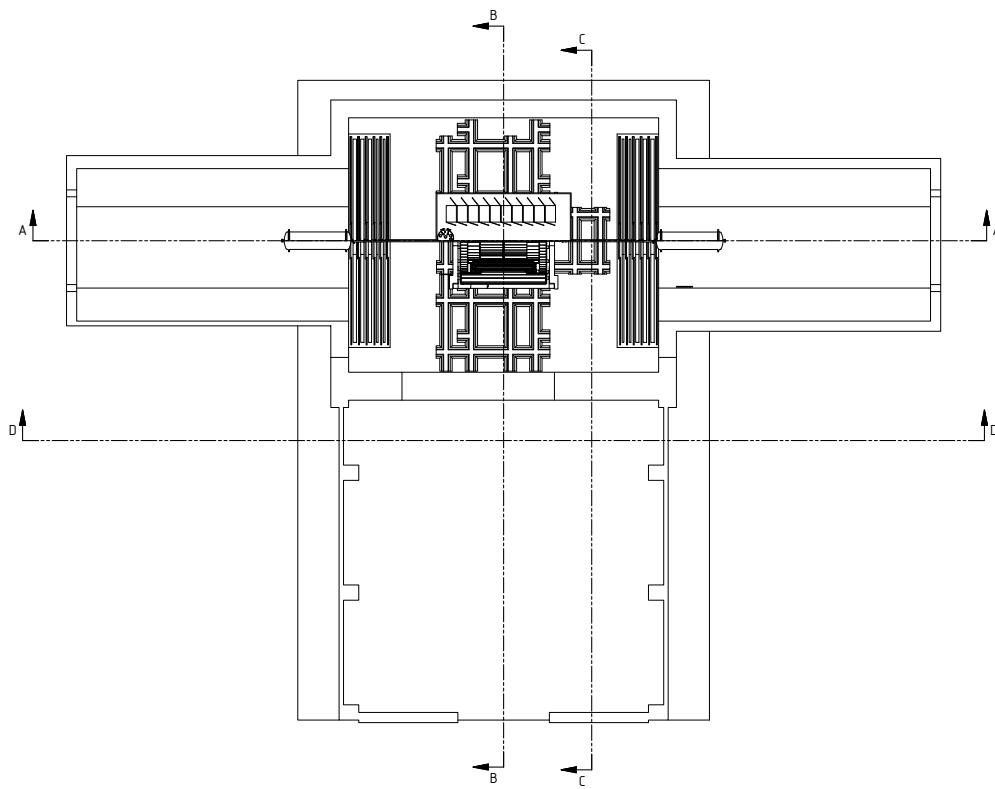
# Valve Box Relocation



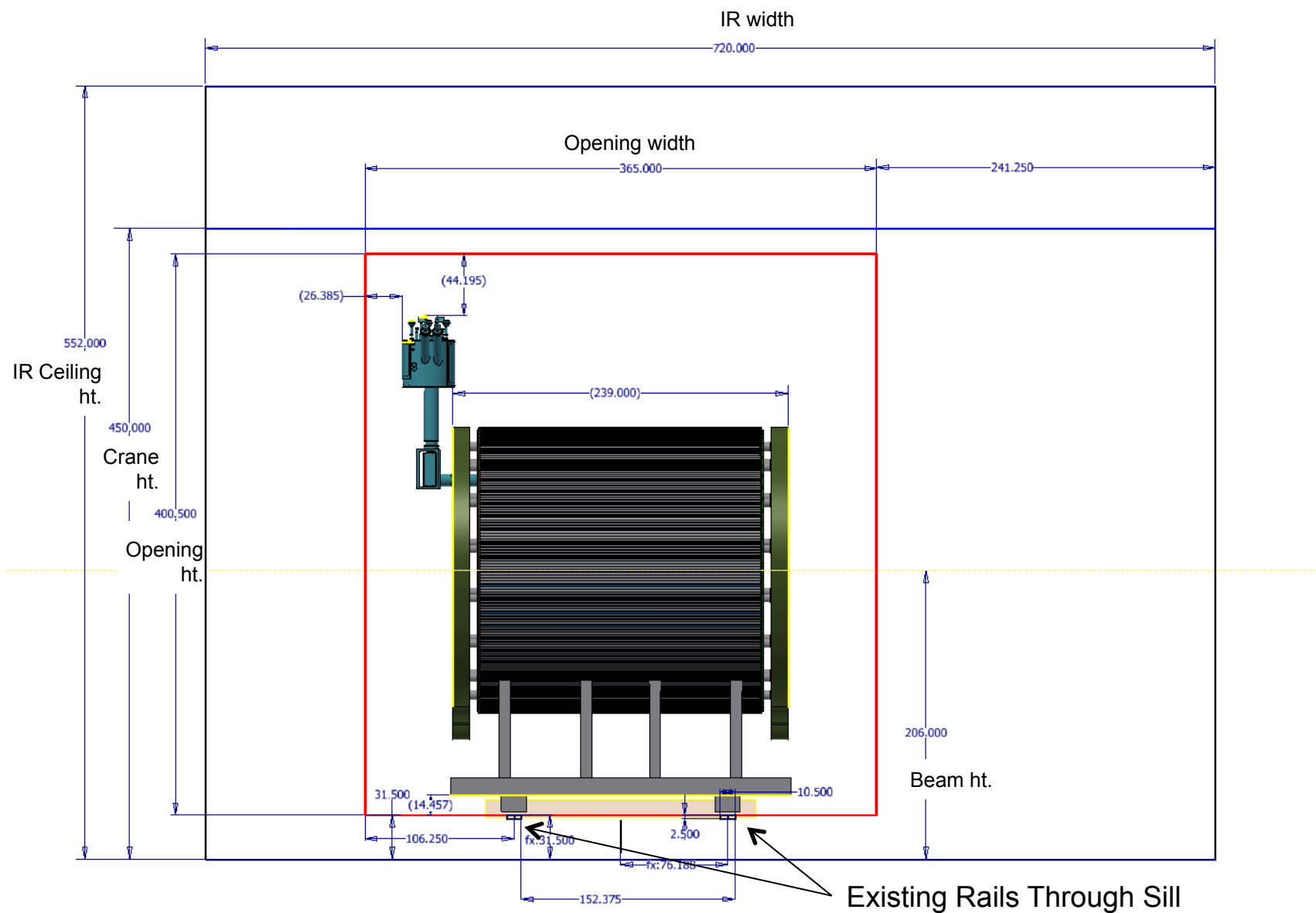




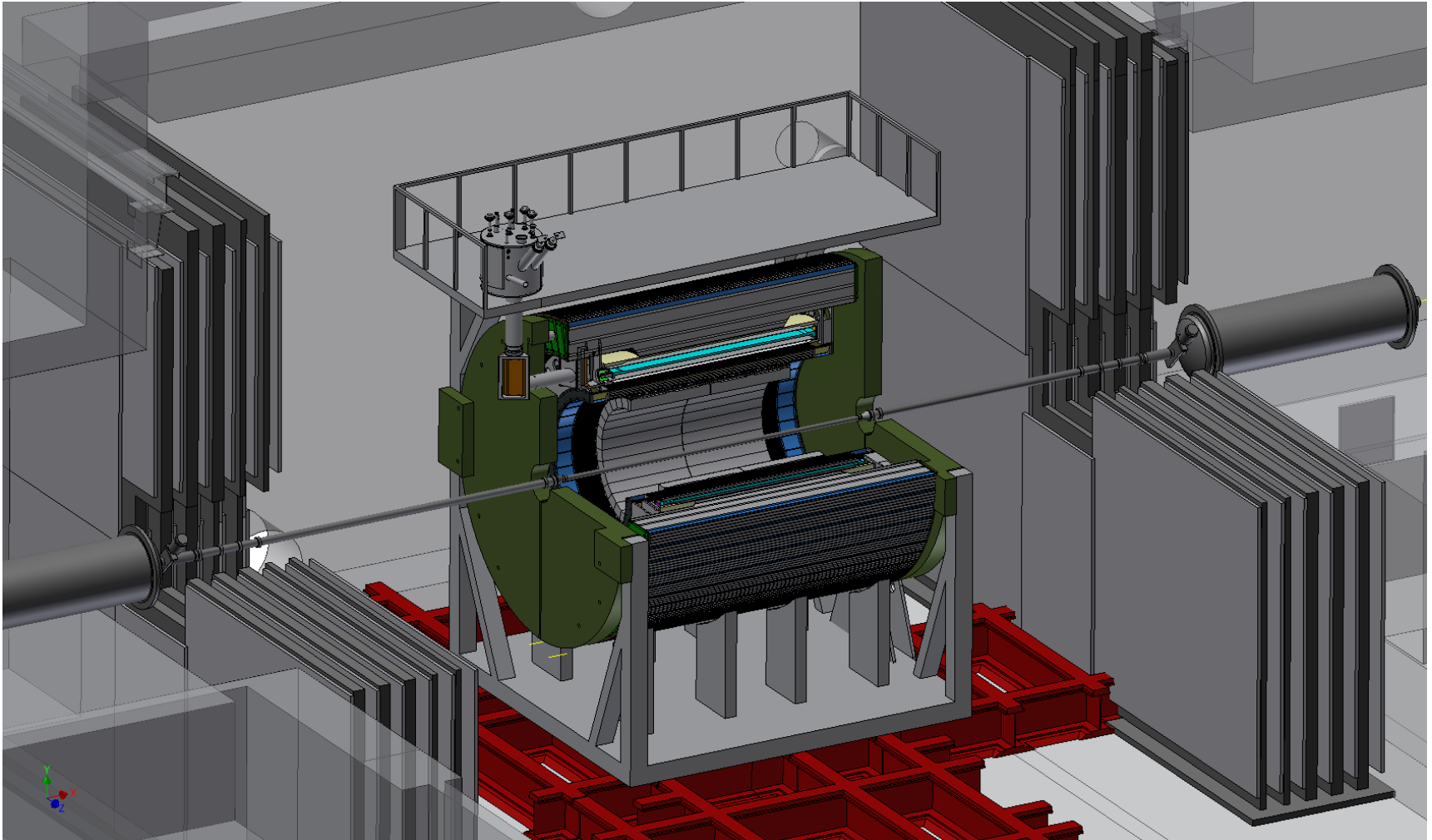




# sPHENIX detector shown in PHENIX shield door opening



# sPHENIX in the hall

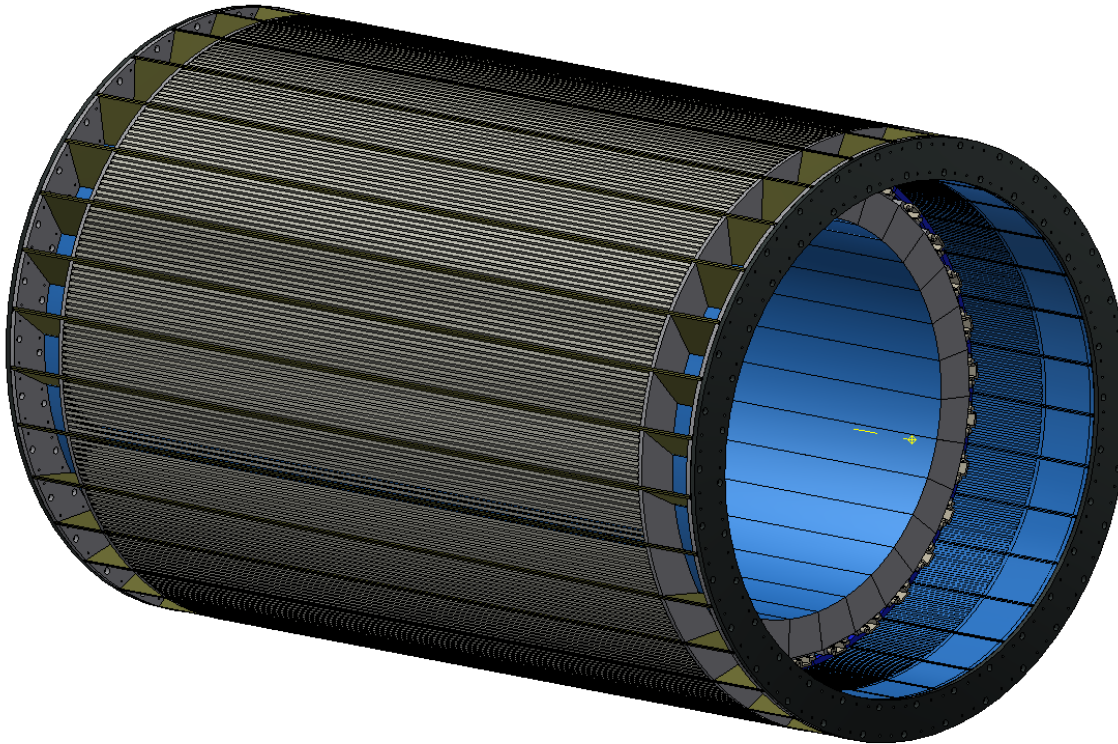


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## Basic features

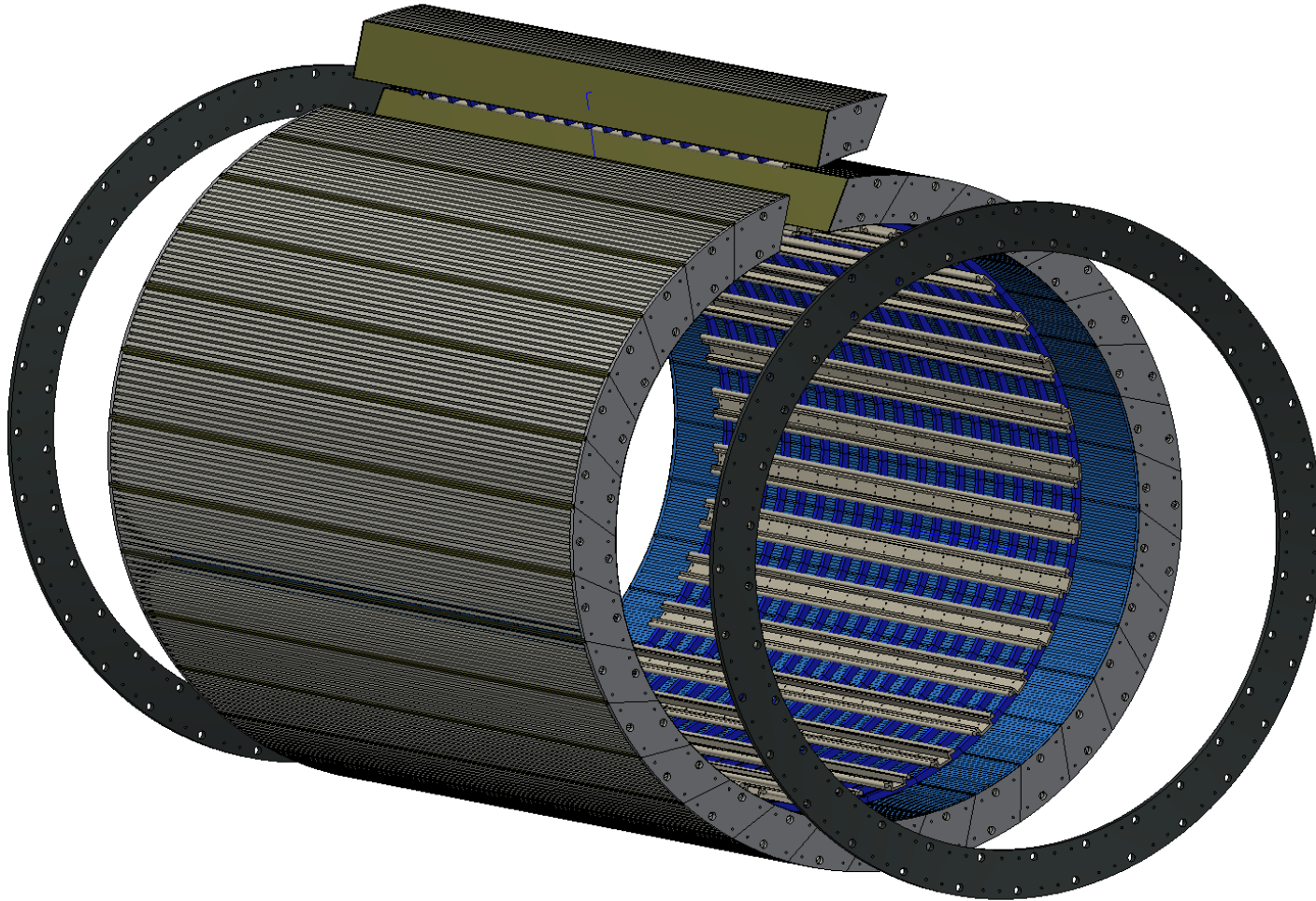
- Detector fits through door meaning it can be put together in Assembly Hall once PHENIX decommissioning is complete—giving us much more latitude in construction
- HCAL modules assembled into detector
- Inner HCAL provides support structure for EMCAL

# Inner HCAL

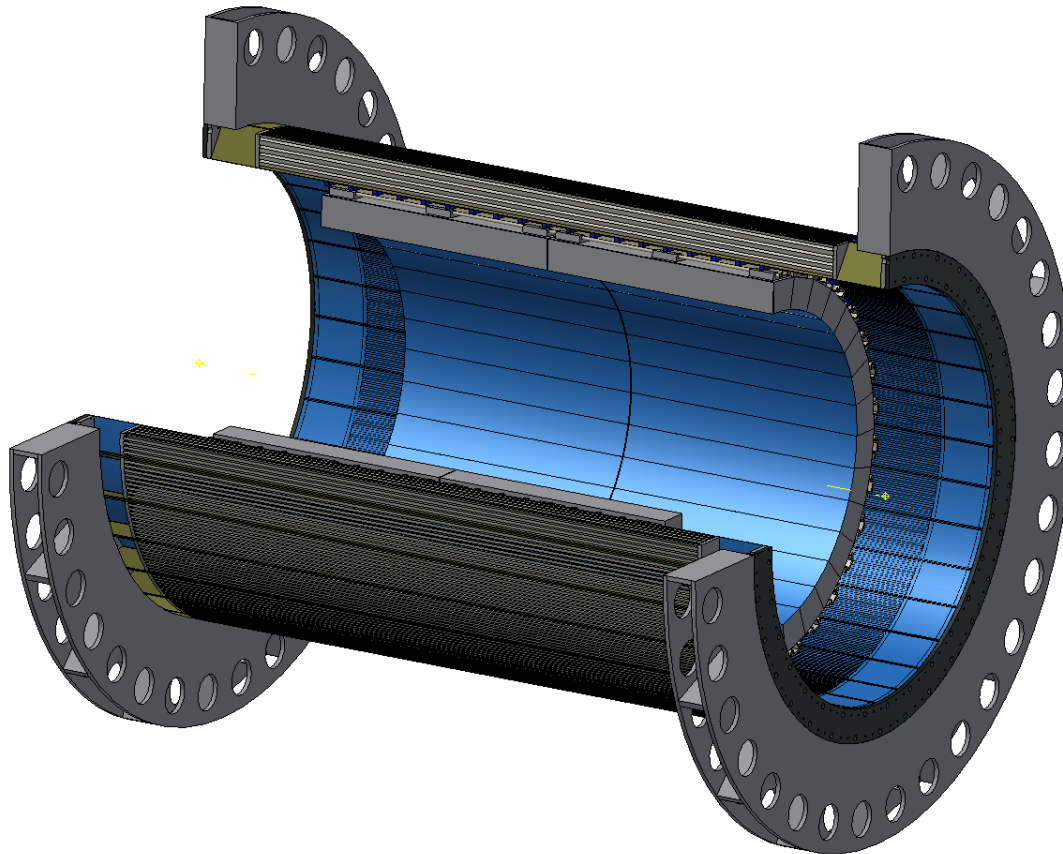


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## Inner HCAL exploded view

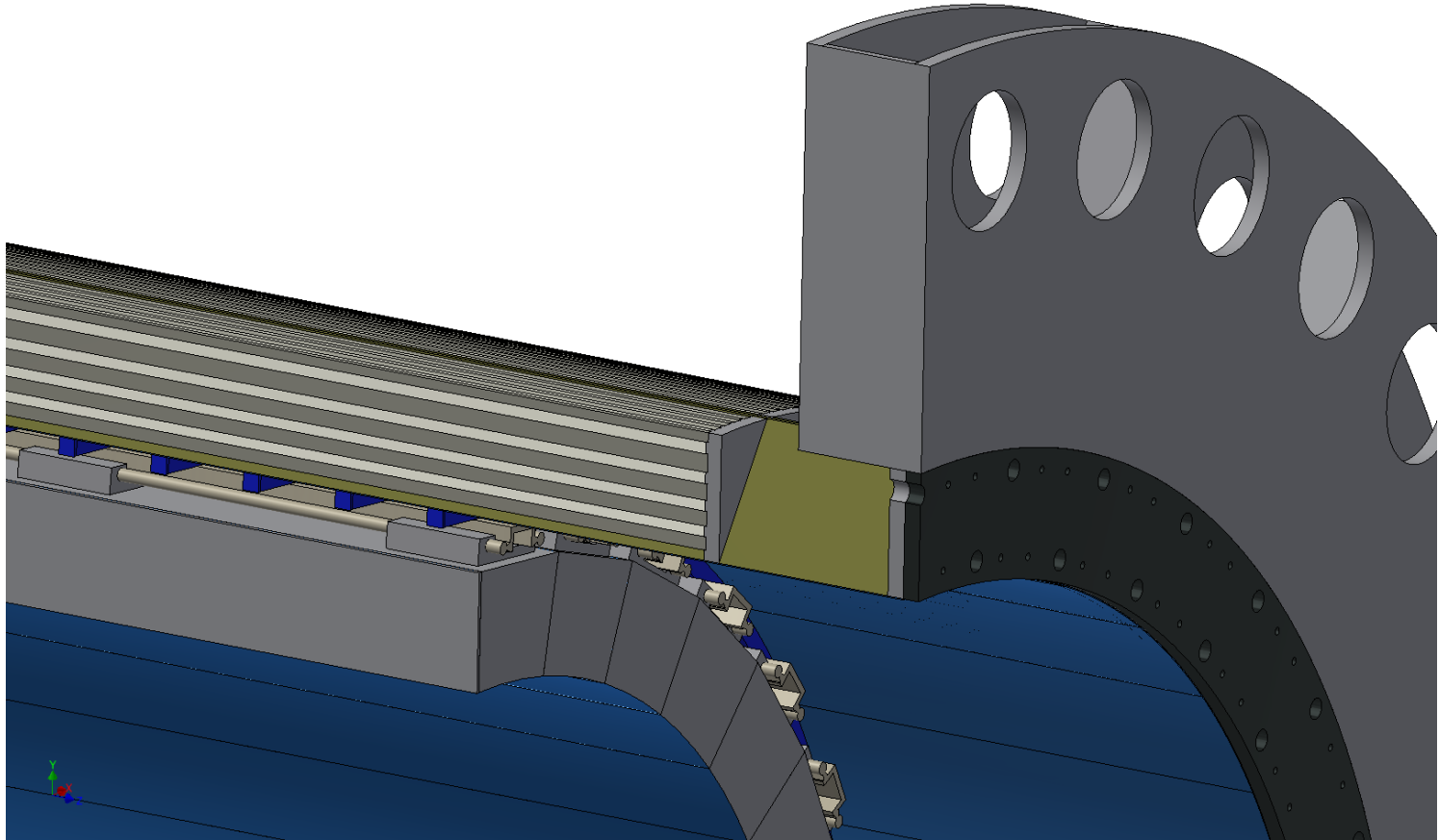


## Inner HCAL support wheel



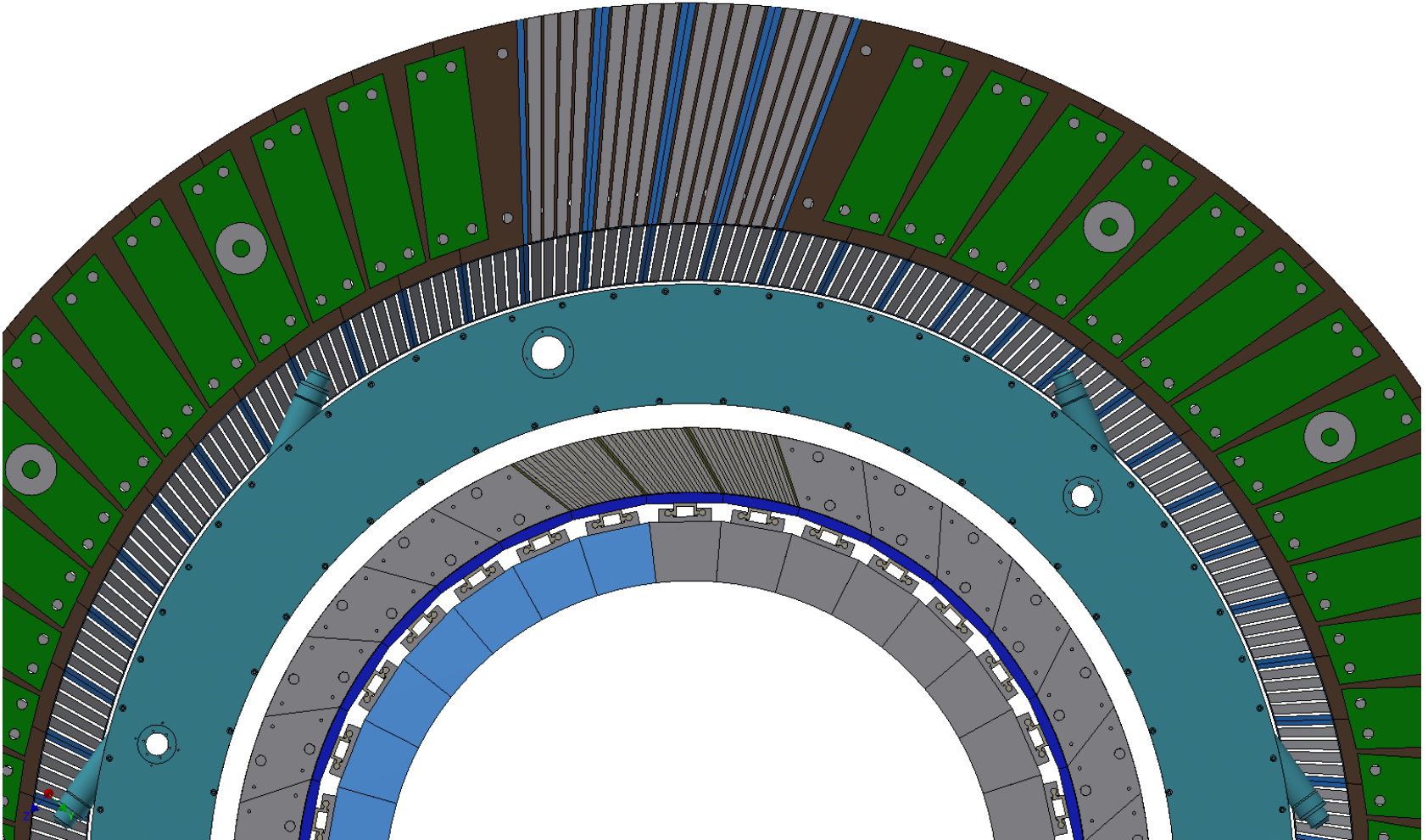


## Detail of inner HCAL support



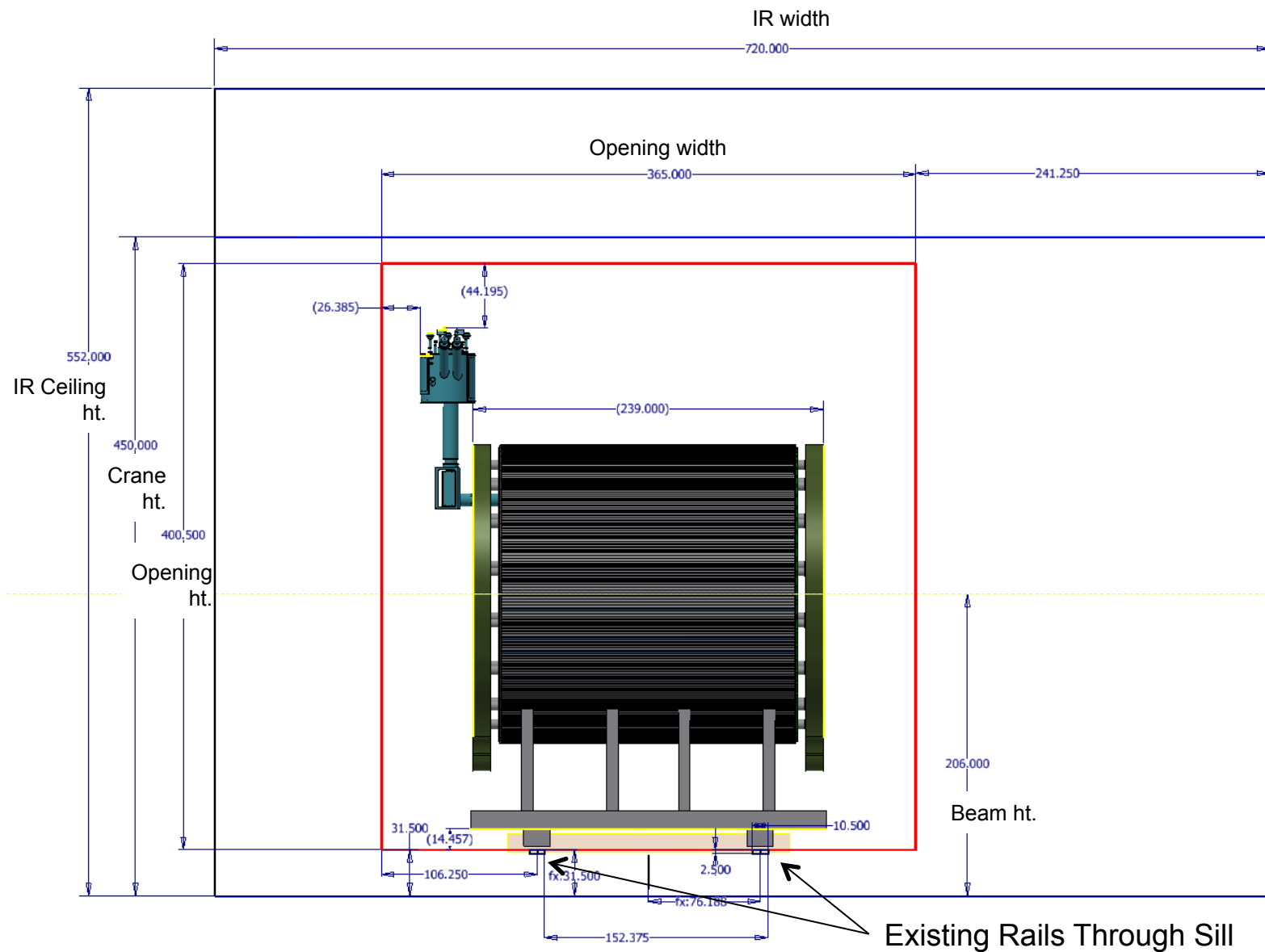


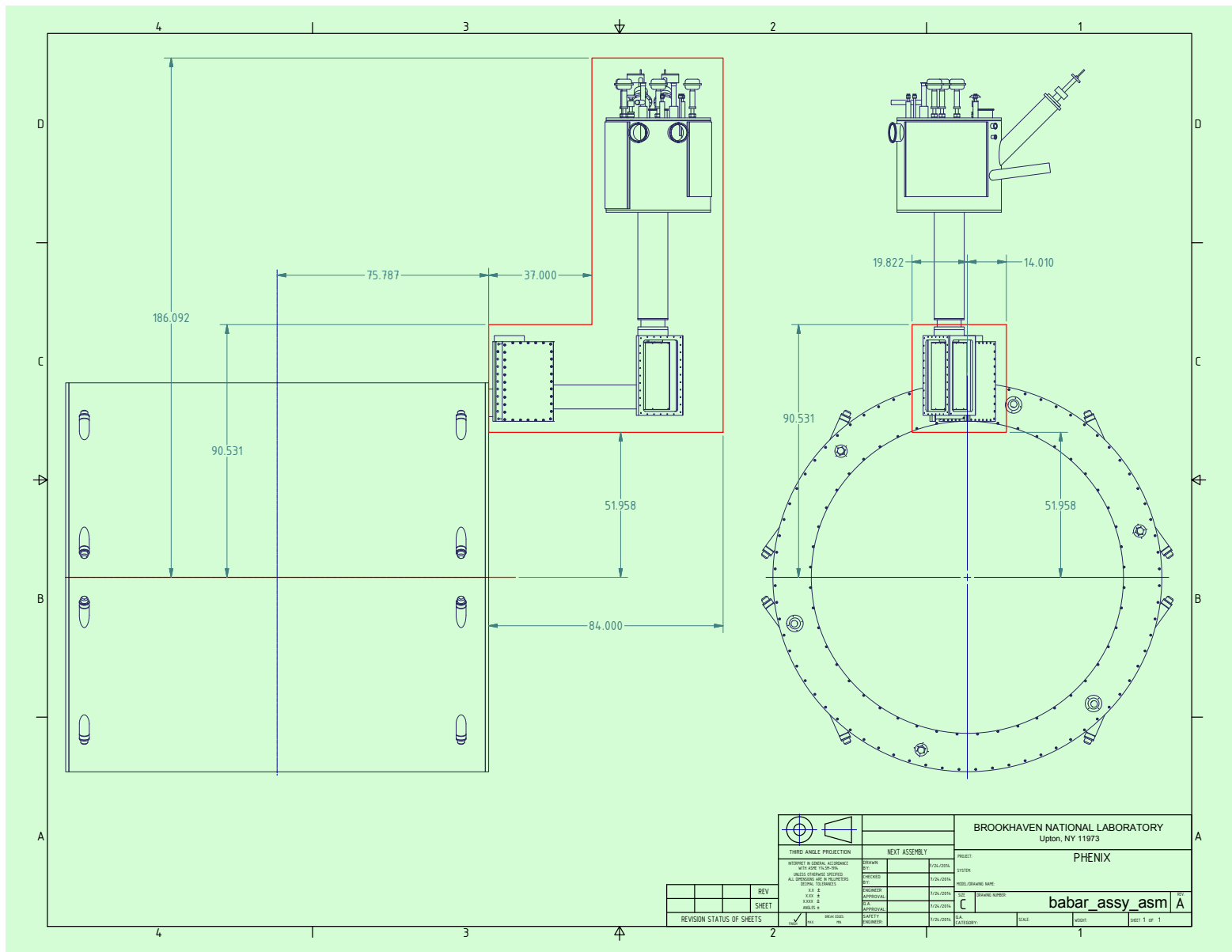
# Inner and outer HCAL end view



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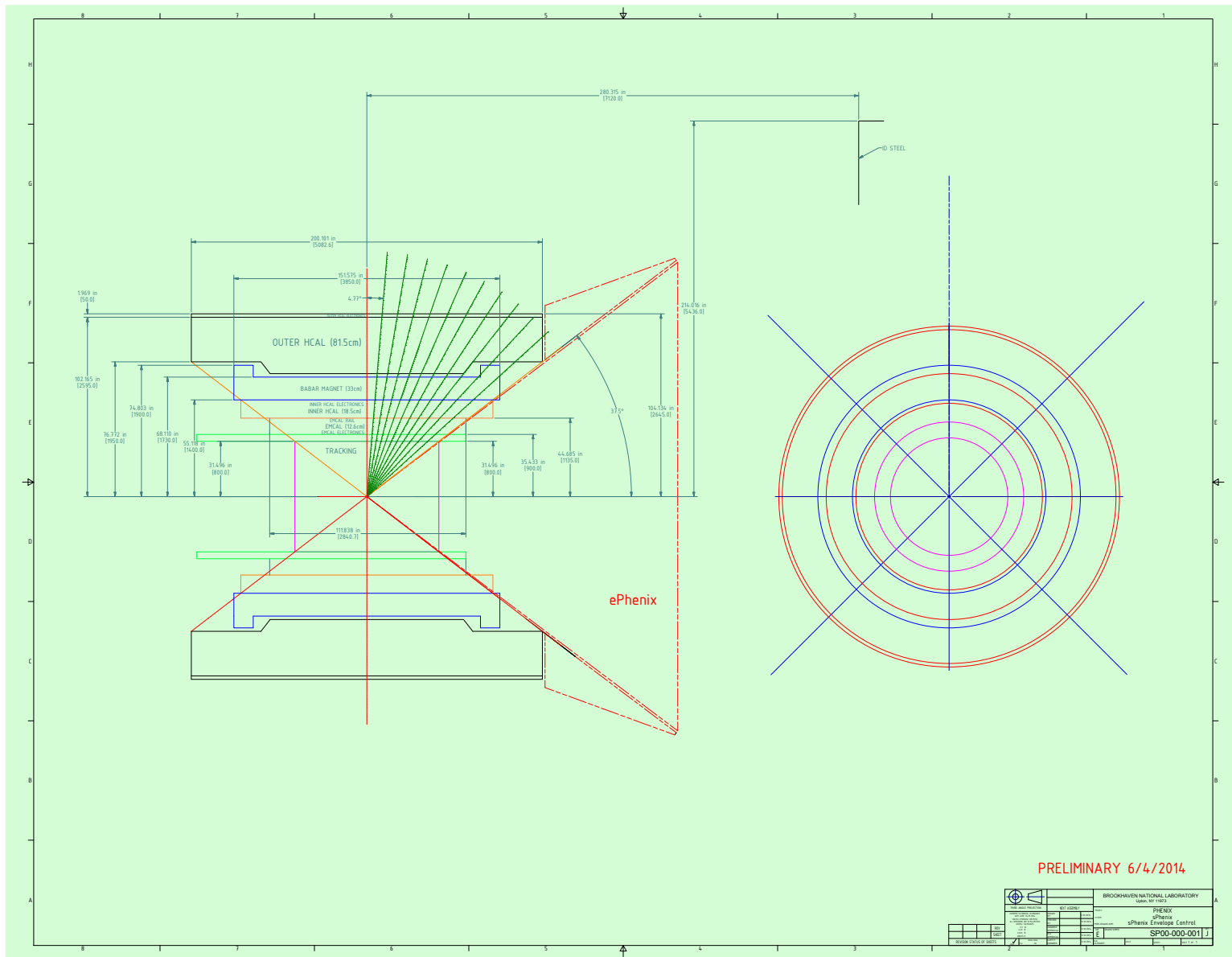
# sPHENIX detector shown in PHENIX shield door opening





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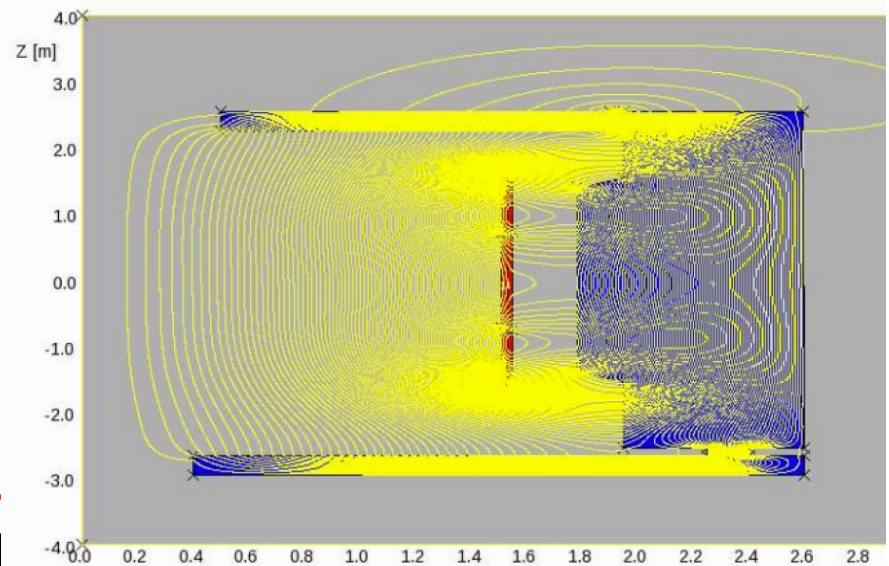
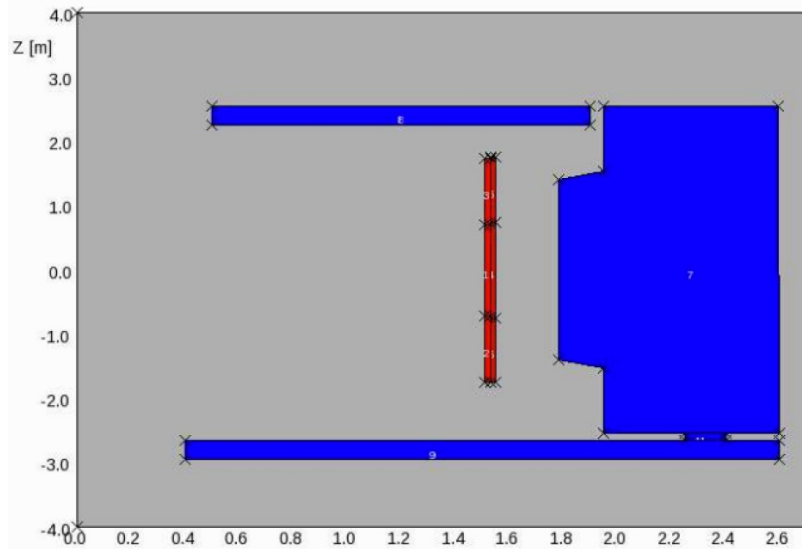




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# Caps, Plugs, or Doors



PH

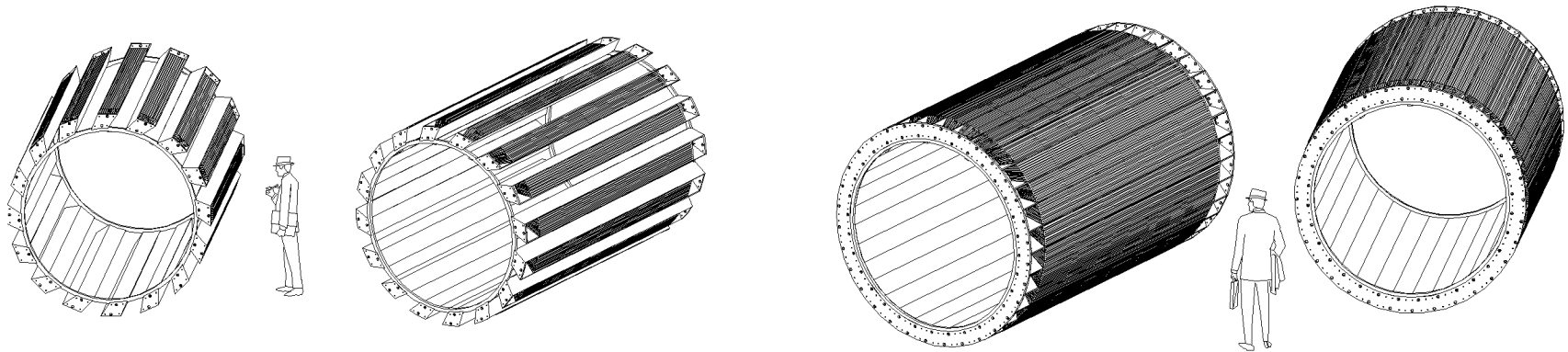
BACKUP

# ASSEMBLY CONCEPTS

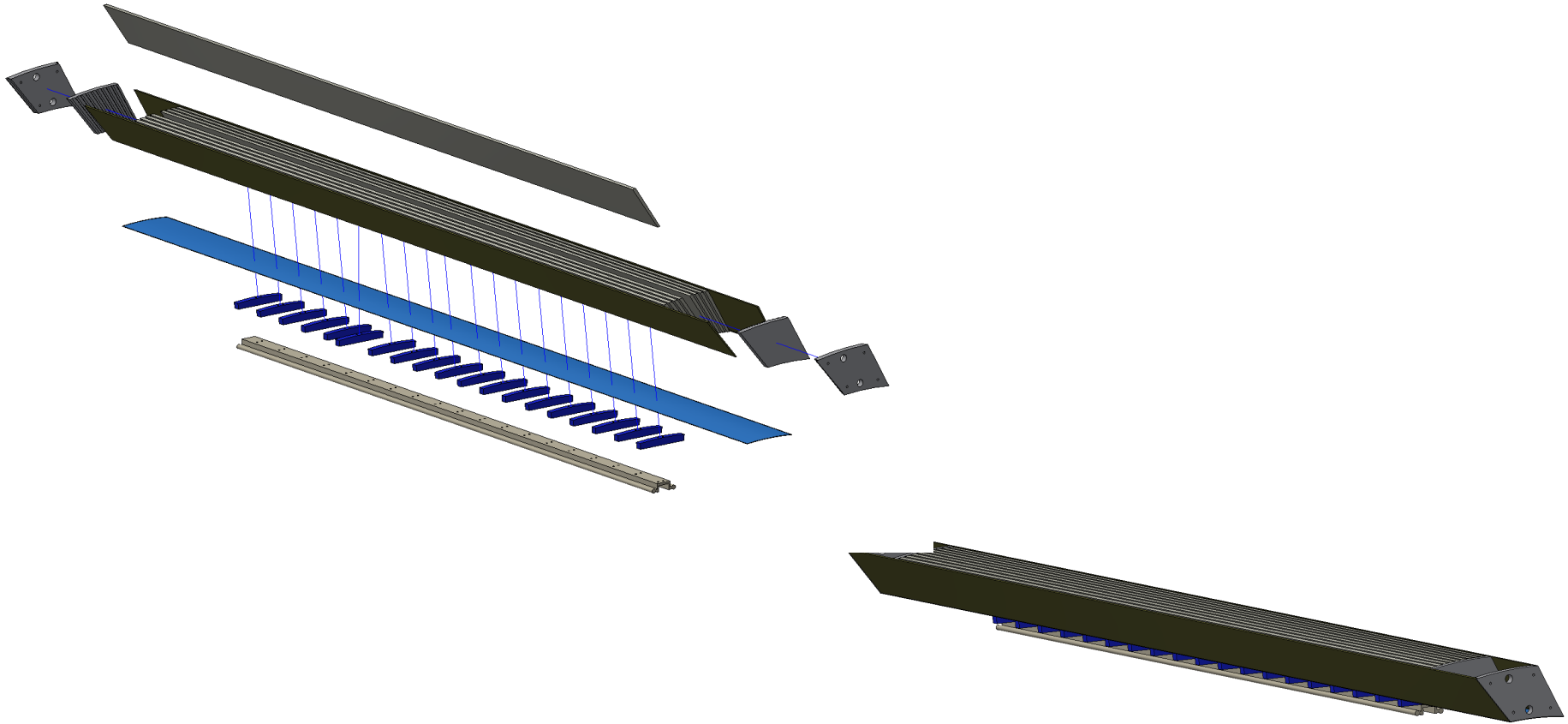
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# Inner HCAL assembly



# Inner HCAL modules



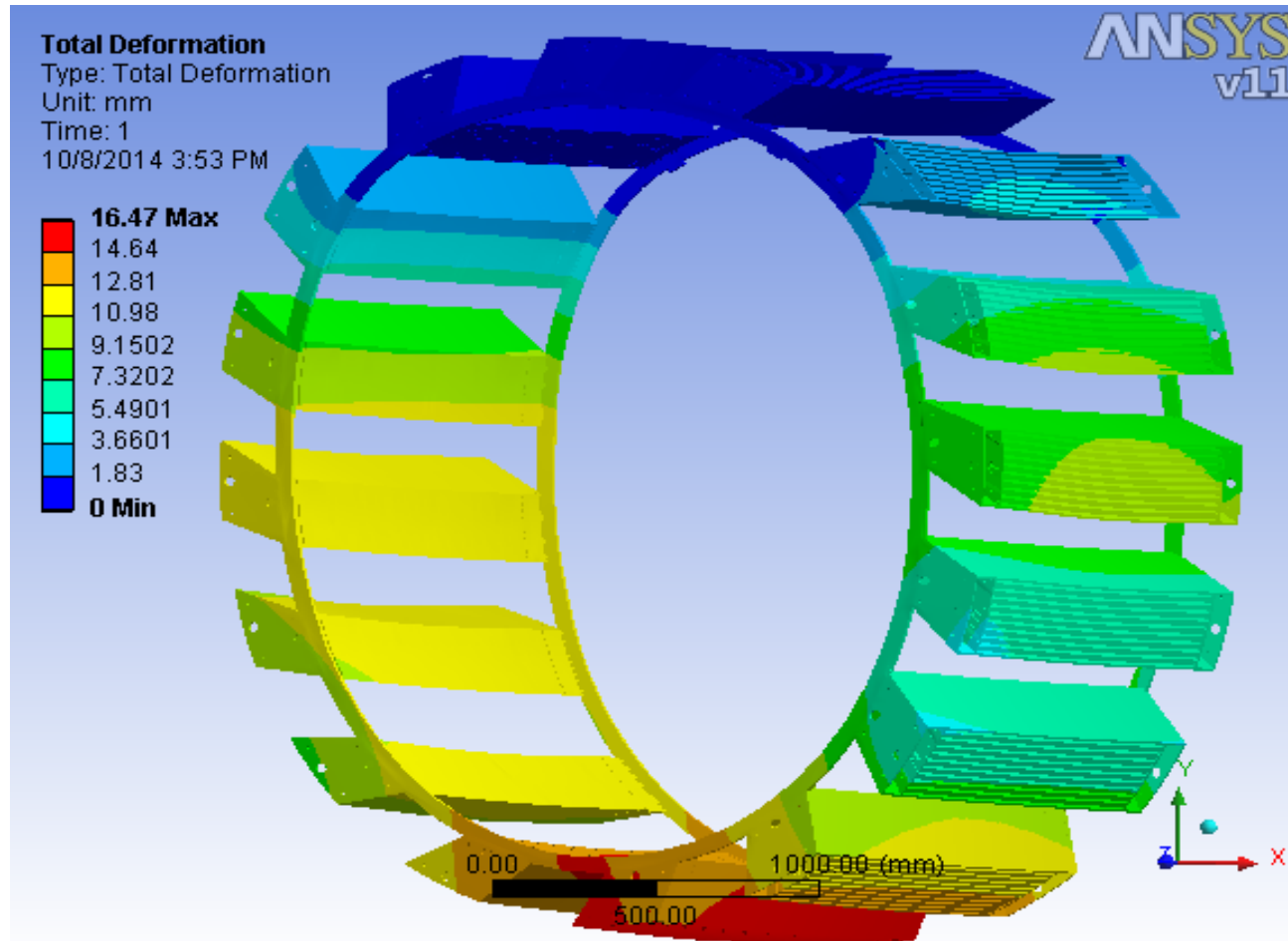
October 15, 2014



## Assembly, analysis, integration

- Anatoli has done a very good job in analyzing stress and displacement in the detector and during assembly (example to follow)
- Anatoli, Don, and Richie have done a nice job of working out the major steps in assembly (part of WBS 1.09 Infrastructure and System Design, example to follow)

# Deformation analysis during assembly



# Assembly of inner HCAL

